

Vocalic /R/ Minimal Pairs

/ER/, /OR/, and /AR/

ER	OR	AR
burn	born	barn
fur	for	far
stir	store	star
sure	shore	-
purr	pour	par
bird	board	barred
turn	torn	-
shirt	short	-
-	tour	tar
were	wore	-
-	core	car
heard	hoard	hard
firm	form	farm
perk	pork	park
-	fort	fart
burr	bore	bar
curt	court	cart
hurt	-	heart
-	dork	dark